



INSTRUCTIONS FOR THERMOFLEX DECOSPARKLE

Use **DecoSparkle™** for dazzling color reflective effects in your designs

Create your design in graphics software, such as [Corel Draw](#) and mirror the image in the effects menu.

Load **DecoSparkle™** onto your plotter.

Always test cut to ensure proper depth, speed and down force.

Cut in **mirror image**.

Weed film from carrier that you do not want to transfer.

Place image on the surface to which you are transferring the film

Place a Teflon sheet between the heat platen and the polyester carrier sheet to prevent sticking and edge damage to the transferred design.

Heat press at **300° F** for **10 - 12 seconds** using firm even pressure.

If **DecoSparkle™** only partially adheres to the fabric it is usually because insufficient or uneven pressure was applied. If this happens, reposition the design, increase the pressure and repress.

Peel cold.

Wash inside-out, cold water, gentle cycle, tumble dry low heat.

Adheres to most fabrics.

This decorative material should be handled with care. This material does not have the stretch and rebound characteristics of some of our other heat applied materials and are not appropriate for certain applications. Discretion should be used regarding the intended use of the garment.

All technical information and recommendations are based on tests we believe to be reliable. We cannot guarantee performance, however, for conditions not under our control. Before using, please read our product descriptions and instructions to determine the suitability of each product for your intended use. The user assumes all risk and liability in connection with their use.