



INSTRUCTIONS FOR THERMOFLEX COLORPRINT SOLVENT

Instructions for: CPS-2160 (Gloss)

Create your design in graphics software, such as [Corel Draw](#). **No need to mirror image**

Load your chosen film onto your plotter.

Always test cut to ensure proper depth, speed and down force.

Print and Cut **right reading**.

Use our Transfer & Seal tape (T&S 1220) or other medium tack application tape to remove the image from the paper backing and place image on the surface to which you are transferring the film.

Place a Teflon sheet between the heat platen and the transfer medium to prevent sticking and edge damage of the transferred design.

For **CPS-2160 (Gloss)**, heat press at **325° F** for **15 seconds** using firm even pressure.

If your transfer only partially adheres to the fabric it is usually because insufficient or uneven pressure was applied. If this happens, reposition the design, increase the pressure and repress.

Peel tape while **warm, almost hot**.

Note: To ensure greatest durability of digital prints, garments should be turned inside out and washed in cold water without bleach of any type using a gentle wash cycle. Tumble dry low heat

Will adhere to cotton, blended fabrics, polyester fabrics, and has been successfully applied to other fabrics including nylon and spandex. Special garment fabrics should be tested prior to production. These materials contains blockers to prevent dye migration (bleed) from reactive and sub-dyed fabrics.

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