



INSTRUCTIONS FOR THERMOFLEX GLITTERFLEX ULTRA

GlitterFlex Ultra™ is a glitter product that has an easy-to-use sticky carrier, which makes weeding a snap. It has actual glitter flakes encased in a high quality heat sealing adhesive. Use GlitterFlex™ Ultra when you want the sparkle in your designs to stretch. As GlitterFlex™ Ultra films are thicker than most of our other films, simply increase the downward pressure of your knife blade in order to ensure clean cuts and easy weeding.

Please note: the Holo Pink (GF-Ultra 13) has limited opacity when pressing onto dark garments, so for best results please test the effect before doing a large run.

Create your design in graphics software, such as [Corel Draw](#) and mirror the image in the effects menu.

Load **GlitterFlex Ultra™** onto your plotter.

Always test cut to ensure proper depth, speed and down force.

Cut in **mirror image**.

Weed film from carrier that you do not want to transfer.

Place image on the surface to which you are transferring the film

Place a Teflon sheet between the heat platen and the polyester carrier sheet to prevent sticking and edge damage to the transferred design.

Heat press at **330° F to 335° F** for **17-20 seconds** using medium to firm even pressure.

Peel warm to cold and carefully! Use a dull blade to help separate the image from the carrier sheet if necessary.

Wash inside-out, cold water, gentle cycle, tumble dry with low heat.

Apply to cotton, polyester blends, spandex, lycra, wool and linen. **Will NOT adhere to nylon**

All technical information and recommendations are based on tests we believe to be reliable. We cannot guarantee performance, however, for conditions not under our control. Before using, please read our product descriptions and instructions to determine the suitability of each product for your intended use. The user assumes all risk and liability in connection with their use.